Push

Work Orde		711		*997	711*	·			Section of the sectio			Page-1
Item ID: Revision ID: Item Name:	D2021-101 Eyebolt			Accept	*N900	040	100	)*	Setup	Start Stop	1.7	S1* S2*
Start Date: Required Date: Reference:	4/11/13 : 4/11/13	Start Qty: 60.00 Req'd Qty: 60.00	*60* *60*		Cust Item   Customer:				_	C4		• • • • • • • • • • • • • • • • • • • •
Approvals:	Process Pla	in: MLJ	Date: 13-04-15 Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop	I.Z	R1* R2*
Sequence ID/ Work Center II Draw Nbr	Rev	Operation Description	11	Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	t Rej Qty	ject y	Reject Number	Insp. Stamp
100 *100* Small Fab Small Fab	<u> </u>	Memo I-Drill as pe	13.04.15.	0.00				_60	<u> </u>	<b>#</b>	- 1	FF 13-10-0
		2-Deburr 3-Touch-up	with epoxy primer per Dwg	;								
110 *110* QC Quality Control		QC5- inspect part comple	eteness to step on W/O	0.00	·				(م	/7	3-10-1	09 09

4									٠			DQA:	Date	:
NCR:	Yes	/ No					WORK ORDER NON-	100	NFOR	MANCE / UP	DATE			
-				,		_						QA Closed:	Date	:
Nork Orde	oř.						DISPOSITION				AGAINST D	EPARTMENT	/PROCESS	
WOIK OIG	C1.				<del></del>	ŀ	Rework	1 1		Skid-tube	Crosstube	7	Water Jet	Engineering
Part f	No.					١	Scrap	1	İ	Machining	Small Fab	Pro	d. Eng. Coor.	Quality
						١	Use-as-is	1		noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR I	No.						Work Order Update	]		Large Fab	Composite		Supplier	
Doot				Т	Dose		tion of work order update		nitial	Λ.	ction	Sign &		1
Root Cause		Date	Step	Qty	Desc	-	r Non-conformance	1	iief Eng	1	cription	Date	Verification	QC Inspector
oc/Data	Γ	Date	эсер	4.7			Thom comormance	<del>  </del>	ilei eiig	0030	- TOTAL	Dute	Vermedelon	Qo mapeetor
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upplier		]						1				ŀ		
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napproved				<u> </u>										
							F	AUL	T CATE	GORY				
Landi	ng (	Gear			_	_	General	_			_	_		· .
		Bending			. [		Bend	_	Grain		L	Ovalized	<u> </u>	Pressure/Forced
	L	Centre No	ot Concer	ntric to C	D/S	_	BOM/Route		Hardwa		ļ_	Over/Under	_	Temperature/Cure
•		Cracks					Broken/Damaged		1	ion Incomplete	L	Part Incorre	<del> </del>	Weld
		Crushed/	Crimped		<u> </u>	-	Burrs		1	ions Incomplete/	/Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled
	<u></u>	Cuffs				$\neg$	Contamination		Mainte		L	Part Moved		
		Heat Trea			]_		Countersink		Mislabe			Positioned V		<b>¬</b>
	_	Inspection	n Strip in	Tube	Ļ	-	Cut Too Short		Misread	t	L	Power Loss/	Other	
		Ripples in	Bend		Ĺ	$\Box$	Drill Holes		Offset					
	L	Torque W	aves in E	Extrusion	ւ [		Drawing		Out of	Calibration				
		Turning S	equence	!	ſ		Finish	Out of Sequence						

Outside Dimensions

Wave/Twist in Tube

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID 99711 April-11-13 2:55:02 PM Accept Item ID: D2021-101 \*N900040100\* Setup Start **Revision ID:** Stop Item Name: Eyebolt \*60\* **Start Date:** 4/11/13 **Start Qty: 60.00 Cust Item ID:** Req'd Oty: 60.00 Required Date: 4/11/13 \*60\* **Customer:** Reference: Start Run Date: \_\_\_\_\_ Process Plan: Tooling: Date: **Approvals:** Stop QC: SPC (Y/N): Date: Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan' Reject Accept Reject Qty Work Center ID Description Code Number Stamp **Run Hours Qty** Identify as per dwg & Stock Location: (59x) 5700300 120 \*120\* 1xPPP 103439 0.00 Packaging Memo Packaging

130

QC21- Final Inspection - Work Order Release

0.00

\*120\*

OC Quality Control

Memo

0.00

MCJ 13-10-04

Insp.

Page 2

										DQA:	Date	:	
NCR: Ye	es / No				WORK ORDER NON-	COI	NFOR	MANCE / UP	PDATE	QA Closed:	Date	·.	
Work Order	··				DISPOSITION			-	AGAINST D	EPARTMENT		·	
Part No					Rework Scrap			Skid-tube Machining noforming	Crosstube Small Fab Finishing		Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other	
NCR No	0	_	· · · · · · · · · · · · · · · · · · ·		Use-as-is Work Order Update		rnern	Large Fab	Composite	Rec/sto	Supplier	- Other	
Root				Descr	ription of work order update	T	Initial	Ac	tion	Sign &			
Cause	Date	Step	Qty		or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector	_
oc/Data	_												
quip/Tooling													
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upplier	_												
raining	_												
napproved	L	<u> </u>	<u> </u>				T 64 TC	CORY				1	•
	•					FAUL	T CATE	GORY		<u> </u>			
Landin				Г	General Bend	_	Grain		_	Ovalized		Pressure/Forced	
-	Bending Centre N	at Canca	ntric to 1	~ F	BOM/Route	$\vdash$	Hardwa	· ·	<u> </u>	Over/Under	tolerance	Temperature/Cure	
-	Cracks	or concei	illic to v	<sup>0/3</sup>	Broken/Damaged	·	1	ire ion Incomplete	-	Part Incorre	<del></del>	Weld	
}	Crushed/	Crimpad		F	Burrs	$\vdash$	4 '	cions Incomplete/	/Unclear	Part Lost/M	<b>—</b>	Wrong Stock Pulled	
H	Cuffs	Crimpeu		-	Contamination	-	Mainte	•	- Circlean	Part Moved	133111B		
-	Heat Trea	at		<b> </b>	Countersink	$\vdash$	Mislabe			Positioned V	Vrong		
-	Inspection		Tube	-	Cut Too Short		Misread		<del> -</del>	Power Loss/		Other	
.  -	Ripples in	-			Drill Holes	-	Offset	-	_				
-	Torque V		Extrusio	<sub>n</sub> ⊢	Drawing		4	Calibration					٠
-	Turning			`   <b> </b>	Finish		1	Seguence					

Outside Dimensions

Wave/Twist in Tube

Folio

April-11-13 2:55:02 PM

Work Order ID:

99711

Parent Item:

D2021-101

Parent Item Name:

Eyebolt

**Start Date:** 4/11/13

Required Date: 4/11/13

**Start Qty:** 60.00

Required Qty: 60.00

Comments:

IPP Rev:A New Issue 06-05-31 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN43B-7A EYEBOLT		Purchased	No		A STATE OF THE STA	100	Each	12.0000	1	60	FF		0-02
				<b>Location</b>		Loc Oty	Lo	c Code					
				ST360		12							

10

2

ST360 115936 123021

126750

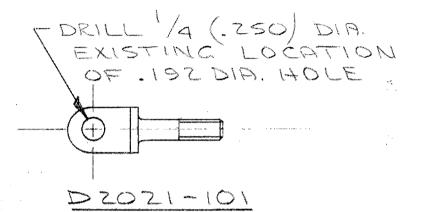
10 50

DQA: \_\_\_\_ Date: \_\_\_\_\_

NCR: Yes / No

## **WORK ORDER NON-CONFORMANCE / UPDATE**

									QA Closed:	Date	e:
Work Orde	r:				DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	,
Part N	•				Rework Scrap		Skid-tube Machining	Crosstube Small Fab	i	Water Jet	Engineering Quality
NCR N	0				Use-as-is Work Order Update	The	rmoforming Large Fab	Finishing Composite	Rec/Sto	re/Packaging Supplier	Other
Root .				Descri	ption of work order update	Initial	Ac	ction	Sign &		
Cause	Date	Step	Qty		or Non-conformance	Chief En	g Desc	cription	Date	Verification	QC Inspector
Doc/Data											
quip/Tooling											
Operator											
Material											
Setup											
Other	_								ļ		
Process					•						
Supplier							•	•			
Training											
Jnapproved		l	L			AULT CAT	ECORY		<u> </u>	<u> </u>	
Landin	g Gear				r General	AULI CAI	EGURT				
Lanuin	Bending				Bend	Grain		Γ	Ovalized	Γ	Pressure/Forced
ŀ	Centre No	nt Conce	ntric to (	<sub>1/5</sub>	BOM/Route	Hardy		<del></del>	Over/Under	tolerance	Temperature/Cure
ŀ	Cracks	or conce	Title to t	"  -	Broken/Damaged	$\vdash$	ction Incomplete		Part Incorre	- <del>-</del>	Weld
ŀ	Crushed/	Crimped		1	Burrs		ctions Incomplete	/Unclear	Part Lost/M	<u> -</u>	Wrong Stock Pulled
ŀ	Cuffs	<b>,</b>		<u></u>	Contamination	<b></b>	tenance		Part Moved		
ŀ	Heat Trea	ət			Countersink	Mislal			Positioned V	Vrong	
Ì	Inspectio		Tube		Cut Too Short	Misre	ad		Power Loss/		Other
Ī	Ripples in	•			Drill Holes	Offset		_	•		
Ī	Torque W		xtrusion	n	Drawing	Out o	f Calibration				
Ī	Turning S				Finish	Out o	f Sequence				
Ī	Wave/Tw	vist in Tul	oe .		Folio	Outsid	de Dimensions				



UNCUSTANA SUBLEMENTA 13-04-15

MAKE FROM AN 43B-TA EYEBOLT TOUCH-UP HOLE I.D. WITH EPOXY PRIMER



	REVISION		RIVET CODE SHALL BE PER NAS 523	OTY: PEGUINEO	PARTNO. ITEM D	ESCRIPTION MATERIAL	SPEC_/VENDOR
	DRAWN	THIS DRIBWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY MURPOSE OR COPIED ON COMMUNICATED TO MAY OTHER PERSON WITHOUT THE PERMISSION OF DIRECT RESON.	BASIC CODE Nº-MEAD HEAR SIDE	APPROVAL	CONTRACT NO.	DART AERO ACCESSO	ORTES INC
+	APPROVED	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED	D-OHAME LENGTH DASH NO.		ERADCET TOURS		
	DESCRIPTION	EPHERAL LIMITS  1. DWARDSONS ARE NEWCORS  1. TOLERANCES JULY 2020	DIGITINO OF SHEETS TENTING THE DIGITING TO SHEETS TO SHEETS THE DIGITING THE DIGITI		0656H BRADLET 90.081		
	OF. CHANGE	2 SUFFICE MODIFIANCES ON . 2004 010 3 FEMALY BARNES FOR NEW 5-7742 3 FEMALES FOR NEW 5-7742 3 FEMALES FOR NEW 5025 5 FOLES FOR NEW 5027 4 SECRETIFICITY DOS MALE	8.0-6452047040 80-6452042640		STRESS .	EYESO	7
		B. SYMMETRY ABOUT ALL W/C CENTRE LIMES JOGS			CHECKEO	COOK TOME NO.	
	:: : : : : : : : : : : : : : : : : : :	REPORT ALL DISCREPANCIES — DO NO	OT SCALE	•	CUENT.	SCALE SH	T OF T

D2021